CONTAINS NO CBI



Form Approved
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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
Comprehensive Assessment Information Rule
REPORTING FORM

When completed, send this form to:

Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street, SW Washington, DC 20460 Attention: CAIR Reporting Office For Agency Use Only:

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		SECTION 1 GENERAL MANUFACTURER, IMPORTER, AND PROCESSOR INFORMATION
PART	A .	GENERAL REPORTING INFORMATION
1.01	Th	is Comprehensive Assessment Information Rule (CAIR) Reporting Form has been
CBI	co	mpleted in response to the <u>Federal Register Notice of $[Z][Z][Z][Z][Z][Z]$</u> year
[_]	a.	If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal
		Register, list the CAS No $[\underline{o}]\underline{o}]\underline{o}]\underline{o}]\underline{5}]\underline{8}]\underline{4}]-[\underline{8}]\underline{4}]-[\underline{9}]$
	b.	If a chemical substance CAS No. is not provided in the <u>Federal Register</u> , list either (i) the chemical name, (ii) the mixture name, or (iii) the trade name of the chemical substance as provided in the <u>Federal Register</u> .
		(i) Chemical name as listed in the rule
,	N/A	(ii) Name of mixture as listed in the rule
		(iii) Trade name as listed in the rule
,	c. V/4	If a chemical category is provided in the <u>Federal Register</u> , report the name of the category as listed in the rule, the chemical substance CAS No. you are reporting on which falls under the listed category, and the chemical name of the substance you are reporting on which falls under the listed category.
	7 / 4	Name of category as listed in the rule
		CAS No. of chemical substance [_]_]_]_]_]_]_]_]_]_]_]_[]
		Name of chemical substance
1.02	Ide	entify your reporting status under CAIR by circling the appropriate response(s).
CBI	Mai	nufacturer 1
[_]	Imp	porter 2
	Pro	ocessor
	X/I	P manufacturer reporting for customer who is a processor
	X/I	P processor reporting for customer who is a processor 5
[_]	Mark	t (X) this box if you attach a continuation sheet.

1.03	Does the substance you are reporting on have an "x/p" designation associated with it in the above-listed Federal Register Notice?
<u>CB1</u>	Yes
1.04 <u>CBI</u>	a. Do you manufacture, import, or process the listed substance and distribute it under a trade name(s) different than that listed in the Federal Register Notice? Circle the appropriate response. Yes
	b. Check the appropriate box below: [] You have chosen to notify your customers of their reporting obligations Provide the trade name(s) [] You have chosen to report for your customers [] You have submitted the trade name(s) to EPA one day after the effective date of the rule in the Federal Register Notice under which you are reporting.
1.05 <u>CBI</u> []	If you buy a trade name product and are reporting because you were notified of your reporting requirements by your trade name supplier, provide that trade name. Trade name
1.06 <u>CBI</u> []	Certification The person who is responsible for the completion of this form must sign the certification statement below: "I hereby certify that, to the best of my knowledge and belief, all information entered on this form is complete and accurate." Dennis V. Space NAME V.P. & General Manager TITLE TELEPHONE NO.

1.07						
<u>CBI</u>	Exemptions From Reporting If you have provided EPA or another Federal agency with the required information on a CAIR Reporting Form for the listed substance within the past 3 years, and this information is current, accurate, and complete for the time period specified in the rule, then sign the certification below. You are required to complete section 1 of this CAIR form and provide any information now required but not previously submitted. Provide a copy of any previous submissions along with your Section 1 submission.					
//4	"I hereby certify that, to the information which I have not i to EPA within the past 3 years period specified in the rule."	ncluded in and is cu	this CAIR Reporting	Form has been submitted		
	NAME		SIGNATURE	DATE SIGNED		
	TITLE	_ (TELEPHONE NO.	DATE OF PREVIOUS SUBMISSION		
CBI	certify that the following sta those confidentiality claims w "My company has taken measures	hich you ha	ave asserted.	ly apply to all of		
	and it will continue to take to been, reasonably ascertainable using legitimate means (other a judicial or quasi-judicial prinformation is not publicly awould cause substantial harm to	hese measure by other pathan discoveroceeding) ailable els	res; the information opersons (other than govery based on a showing without my company's sewhere; and disclosure.	is not, and has not overnment bodies) by ng of special need in consent; the re of the information		
	and it will continue to take t been, reasonably ascertainable using legitimate means (other a judicial or quasi-judicial p information is not publicly av	hese measure by other pathan discoveroceeding) ailable els	res; the information opersons (other than govery based on a showing without my company's sewhere; and disclosure.	is not, and has not overnment bodies) by ng of special need in consent; the re of the information		
[] / A-	and it will continue to take t been, reasonably ascertainable using legitimate means (other a judicial or quasi-judicial p information is not publicly av would cause substantial harm t	hese measure by other pathan discoveroceeding) ailable els	res; the information opersons (other than govern based on a showing without my company's sewhere; and disclosury's competitive positions.	is not, and has not overnment bodies) by ng of special need in consent; the re of the information tion."		

PART	B CORPORATE DATA
1.09	Facility Identification
CBI	Name [在[[]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]
[_]	Address [P.] 0.] _ 13 0 1x 1 18 _ 12 10 17 _ 10 17 _ 12 _ 13 _ 15 _ 1 _ 1 _ 1
	[Z]][][][][][][][][][][][][][][][][][][
	[<u>双</u>] <u>テ</u>] [<u>0</u>] <u>ラ</u>] <u>ラ</u>][]]]] State Zip
	Dun & Bradstreet Number
	EPA ID Number
	Employer ID Number
	Primary Standard Industrial Classification (SIC) Code
	0ther SIC Code[<u>2</u>] <u>동16</u>] <u> </u>
	0ther SIC Code
1.10	Company Headquarters Identification
<u>CBI</u>	Name [4][8][5][7][8][8][8][8][8][8][8][8][8][8][8][8][8]
[_]	Address [2] 2] 3 8 F 0 7 0 F 1/ 34 5 7
	[乙]在177][[]][[]][[]][[]][[]][[]][[]][[]][[]]
	<u> </u>
	Dun & Bradstreet Number
	Employer ID Number[] [] [] [] [] [] [] [] [] [] [] [] [] [
[_]	Mark (X) this box if you attach a continuation sheet.

1.11	Parent Company Identification
<u>CBI</u>	Name [A]と[E]子[0]_[0]を[A]を[0]で[A]子[7]の[A]子[7]の[A]]_[]_[]_[]_[]_[]_[]_[]_[]_[]_[]_[]_[]_[
1.12	Technical Contact
<u>CBI</u> [_]	Name WESIZIEIXII BIEWWIZIEITITI II I
	[乙母][[[]][[]][[]][[]][[]][[]][[]][[]][[]
	[<u>씨] </u>
	Telephone Number $ [\underline{z}] \underline{\overline{o}}] \underline{\overline{f}}] - [\underline{\overline{g}}] \underline{\overline{g}}] - [\underline{\overline{z}}] \underline{\overline{g}}] \underline{\overline{g}}]$
1.13	This reporting year is from
[_]	Mark (X) this box if you attach a continuation sheet.

1.14	Facility Acquired If you purchased this facility during the reporting year, provide the following information about the seller:
<u>CBI</u>	Name of Seller [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
[_]	Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
/	1/4
	[_]_] [_]_]_][_]_]_]_]_ State
	Employer ID Number
	Date of Sale
	Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	Telephone Number
1.15	Facility Sold If you sold this facility during the reporting year, provide the following information about the buyer:
<u>CBI</u>	Name of Buyer [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
[_]	Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
N_{ℓ}	/
	[_]_] [_]_]_]_][_]]_]_]_]_ State
	Employer ID Number
	Date of Purchase
	Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	Telephone Number
[_] 1	Mark (X) this box if you attach a continuation sheet.

CBI	Classification	Quantity (kg/y	
	,		
	Manufactured	••	
	Imported	• •	
	Processed (include quantity repackaged)	•	
	Of that quantity manufactured or imported, report that quantity:		
	In storage at the beginning of the reporting year	• •	
	For on-site use or processing		
	For direct commercial distribution (including export)	•	
	In storage at the end of the reporting year	•	
	Of that quantity processed, report that quantity:		
	In storage at the beginning of the reporting year		
	→ Processed as a reactant (chemical producer)	. 3,057	
	Processed as a formulation component (mixture producer)		
	Processed as an article component (article producer)		
	Repackaged (including export)		
	In storage at the end of the reporting year	. 220	

each component chemical for a	mposition is variable, rep	ormation for each component port an average percentage o
Component Name	Supplier Name	Average % Composition by Weight (specify precision, e.g., 45% ± 0.5%)
		Total 100%

2.04 CBI	State the quantity of the listed substance that your facility manufactured, imported, or processed during the 3 corporate fiscal years preceding the reporting year in descending order.
	Year ending
	Quantity manufactured
	Quantity imported
	Quantity processed
	Year ending
	Quantity manufactured
	Quantity imported
	Quantity processed
	Year ending
	Quantity manufactured
	Quantity imported kg
	Quantity processed
2.05 CBI	Specify the manner in which you manufactured the listed substance. Circle all appropriate process types.
[_]	Continuous process
	Semicontinuous process
r /	Batch process
14	
[_]	Mark (X) this box if you attach a continuation sheet.

2.06 CBI	Specify the manner in appropriate process ty		the listed substance.	Circle all
[_]	Continuous process	• • • • • • • • • • • • • • • • • • • •		
	Semicontinuous process	• • • • • • • • • • • • • • • • • • • •		• • • • • • • • • • • • • • • • • •
	Batch process	• • • • • • • • • • • • • • • • • • • •		(
2.07 CBI	State your facility's a substance. (If you are question.)		for manufacturing or per or batch processor,	
[_]	Manufacturing capacity	•••••		kg/yı
11/2	Processing capacity			kg/yı
2.08 CBI	If you intend to increamanufactured, imported, year, estimate the increase volume.	or processed at any	time after your curre	ent corporate fiscal
[_]		Manufacturing Quantity (kg)	Importing Quantity (kg)	Processing Quantity (kg)
1/1	Amount of increase			
(1/4	Amount of decrease			
[_]	Mark (X) this box if yo	u attach a continuat	ion sheet.	

2.09	listed substance substance during	argest volume manufacturing or processing proce e, specify the number of days you manufactured g the reporting year. Also specify the average s type was operated. (If only one or two opera	or processed number of h	the listed
<u>CBI</u>			_Days/Year	Average Hours/Day
	Process Type #1	(The process type involving the largest quantity of the listed substance.)		
		Manufactured	NA	NA
		Processed	<u> 28</u>	9
	Process Type #2	(The process type involving the 2nd largest quantity of the listed substance.)		
		Manufactured		
		Processed	<u>NA</u>	<u> </u>
	Process Type #3	(The process type involving the 3rd largest quantity of the listed substance.)		
		Manufactured	NA	14
		Processed	NA_	1/4
2.10 <u>CBI</u> [_]	substance that chemical. Maximum daily in	um daily inventory and average monthly inventory was stored on-site during the reporting year in nventory inventory	the form of	
<u></u>	Mark (X) this be	ox if you attach a continuation sheet.		

<u>BI</u>	Related Product Types List any byproducts, coproducts, or impurities present with the listed substance in concentrations greater than 0.1 percent as it is manufactured, imported, or processed. The source of byproducts, coproducts, or impurities means the source from which the byproducts, coproducts, or impurities are made or introduced into the product (e.g., carryover from raw material, reaction product, etc.).						
<u>_</u> 1	NOME	Chemical Name	Byproduct, Coproduct or Impurity ¹	Concentration (%) (specify ± % precision)	Source of By- products, Co- products, or Impurities		
	Use the follow B = Byproduct C = Coproduct I = Impurity	ring codes to designat	e byproduct, copro	duct, or impurity	·:		

2.12 <u>CBI</u> [_]	Existing Product Types List all existing imported, or processed using the listed stance you use total volume of listed substance used durquantity of listed substance used captive listed under column b., and the types of the instructions for further explanation	ubsta for e ing t ly on end-u	nce during the re ach product type he reporting year -site as a percen sers for each pro	porting year. List as a percentage of the . Also list the tage of the value
	a. b. % of Quantity Manufactured, Imported, or Product Types B 100 %		% of Quantity Used Captively On-Site	Type of End-Users
	**Juse the following codes to designate property in the second of the se	L = M = N = 0 = P = Q = R = T = U = V = X = type sumer	Moldable/Castable Plasticizer Dye/Pigment/Color Photographic/Repand additives Electrodeposition Fuel and fuel additives Explosive chemical Fragrance/Flavor Pollution control Functional fluids Metal alloy and Rheological modito Other (specify)	als and additives chemicals l chemicals s and additives additives fier
[_]	Mark (X) this box if you attach a continua	ation	sheet.	_

2.13 <u>CBI</u> [_]	Expected Product Types import, or process usi corporate fiscal year. import, or process for substance used during used captively on-site types of end-users for explanation and an example of the corporate of the	ng the listed subst. For each use, spe each use as a percente reporting year. as a percentage of each product type.	ance at any time after cify the quantity you entage of the total vo Also list the quanti the value listed unde	your current expect to manufacture plume of listed ty of listed substance er column b., and the		
	a.	b.	c.	d.		
	Product Types ¹	% of Quantity Manufactured, Imported, or Processed	% of Quantity Used Captively On-Site	Type of End-Users ²		
N/ A				* 1		
,						
		t r/Accelerator/ zer/Scavenger/ t t/Sequestrant t/Degreaser n modifier/Antiwear fier nesive and additives	<pre>L = Moldable/Castable/Rubber and additi M = Plasticizer N = Dye/Pigment/Colorant/Ink and additi 0 = Photographic/Reprographic chemical</pre>			
	² Use the following code	es to designate the	type of end-users:			
	<pre>I = Industrial CM = Commercial</pre>	CS = Cons H = Othe	umer r (specify)			
[-]						

a.		b.	c. Average %	d.
Product T	ype ¹ Final Physi	l Product's ical Form ²	Composition of Listed Substance in Final Product	Type of End-Users
¹ Use the fo	llowing codes to	designate pro	oduct types:	
C = Catalys Sensiti D = Inhibit	tic reactant st/Initiator/Acce lzer tor/Stabilizer/Sc		<pre>L = Moldable/Castable M = Plasticizer N = Dye/Pigment/Color 0 = Photographic/Repr and additives</pre>	cant/Ink and add cographic chemic
F = Chelato G = Cleanse H = Lubrica	idant ical reagent or/Coagulant/Sequ er/Detergent/Degr int/Friction modi	easer		litives lls and additive chemicals chemicals
J = Flame r		and additive	<pre>U = Functional fluids V = Metal alloy and a W = Rheological modif es X = Other (specify) _</pre>	dditives
² Use the fol	lowing codes to	designate the	e final product's physic	al form:
A = Gas B = Liquid C = Aqueous D = Paste E = Slurry F1 = Powder		F3 = Gra F4 = Oth G = Gel	ner solid	
³ Use the fol	lowing codes to	designate the	type of end-users:	
I = Indust	rial cial	CS = Con	sumer er (specify)	

2.15 CBI	Circ list	le all applicable modes of transportation used to deliver bulk shipments of ed substance to off-site customers.	the
[_]	Truc	k	1
_	Rail	car	2
177		e, Vessel	
N/A	Pipe:	line	
		e	
		r (specify)	
2.16 CBI	or pi	omer Use Estimate the quantity of the listed substance used by your custo repared by your customers during the reporting year for use under each categ nd use listed (i-iv).	omers gory
[_]	Cate	gory of End Use	
	i.	Industrial Products	
		Chemical or mixture	kg/yr
N/D		Article	
1177	ii.	Commercial Products	
		Chemical or mixture	kg/yr
		Article	kg/yr
	iii.	Consumer Products	
		Chemical or mixture	kg/yr
		Article	kg/yr
	iv.	Other	
		Distribution (excluding export)	kg/yr
		Export	
		Quantity of substance consumed as reactant	
		Unknown customer uses	
			~B/-J =
[_]	Mark	(X) this box if you attach a continuation sheet.	

SECTION 3 PROCESSOR RAW MATERIAL IDENTIFICATION

PART	A GENERAL DATA		
3.01 <u>CBI</u>	Specify the quantity purchased and the average price for each major source of supply listed. Product trace the average price is the market value of the product substance.	des are treated as	s purchases.
	Source of Supply	Quantity (kg)	Average Price (\$/kg)
	The listed substance was manufactured on-site.	D	0
	The listed substance was transferred from a different company site.		0
	The listed substance was purchased directly from a manufacturer or importer.	3,000	4.16
	The listed substance was purchased from a distributor or repackager.		
	The listed substance was purchased from a mixture producer.	<i>D</i>	0
3.02 CBI	Circle all applicable modes of transportation used to your facility. Truck		• • • • • • • • • • • • • • • • • • •
	Railcar	•••••	2
	Barge, Vessel	••••••••	3
	Pipeline		
	Plane		
	Other (specify)	•••••••	6

3.03 CBI	a.	Circle all applicable containers used to transport the listed substance to yo facility.	ur
[_]		Bags	1
		Boxes	2
		Free standing tank cylinders	3
		Tank rail cars	4
		Hopper cars	5
		Tank trucks	6
		Hopper trucks	7
		Drums	(8
		Pipeline	9
		Other (specify)	10
	b.	If the listed substance is transported in pressurized tank cylinders, tank racars, or tank trucks, state the pressure of the tanks.	
		Tank cylinders	mmHg
N/	/ 4	Tank rail cars	mmHg
		Tank trucks	mmHg
[_]	mari	k (X) this box if you attach a continuation sheet.	

of av	the mixture, the neering the neering the thick	ame of its supplier(s	form of a mixture, list the) or manufacturer(s), an es he listed substance in the orting year.	timate of the
4	Trade Name	Supplier or <u>Manufacturer</u>	Average % Composition by Weight (specify ± % precision)	Amount Processed (kg/yr)
-		-		
-	*****			

3.05 CBI	State the quantity of the l reporting year in the form the percent composition, by	of a class I chemical, class	ss II chemical, or polymer, and
		Quantity Used (kg/yr)	<pre>% Composition by Weight of Listed Sub- stance in Raw Material (specify ± % precision)</pre>
	Class I chemical —	3,087	10090
	Class II chemical	N 4	NA
	Polymer		NA

	SEC	CTION 4 PHYSICAL/CHEM	CAL PROPERTIES					
Gener	al Instructions:							
	ou are reporting on a mix t are inappropriate to			questions in Section				
notic	uestions 4.06-4.15, if ye that addresses the inmile in lieu of answering	formation requested, yo	ou may submit a copy o					
PART	A PHYSICAL/CHEMICAL DAT	ΓΑ SUMMARY						
4.01 <u>CBI</u>	Specify the percent purity for the three major 1 technical grade(s) of the listed substance as it is manufactured, imported, or processed. Measure the purity of the substance in the final product form for manufacturing activities, at the time you import the substance, or at the point you begin to process the substance.							
[_]		Manufacture	<u>Import</u>	Process				
	Technical grade #1	% purity	% purity	<u>/00</u> % purity				
	Technical grade #2	% purity	% purity	% purity				
	Technical grade #3	% purity	% purity	% purity				
	¹ Major = Greatest quant	tity of listed substanc	e manufactured, impor	ted or processed.				
4.02	Submit your most recent substance, and for ever an MSDS that you developersion. Indicate whet appropriate response.	ry formulation containi oped and an MSDS develo	ng the listed substan ped by a different so	ce. If you possess urce, submit your				
	Yes	• • • • • • • • • • • • • • • • • • • •						
	No	• • • • • • • • • • • • • • • • • • • •		2				
	Indicate whether the MS	DS was developed by yo	ur company or by a di	fferent source.				
	Your company	•••••	• • • • • • • • • • • • • • • • • • • •					
	Another source			····· (Ž				

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

4.03	Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.
	Yes
	For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for
CBI	manufacturing, storage, disposal and transport activities are determined using the final state of the product.

	Physical State							
Activity	Solid	Slurry	Liquid	Liquified Gas	Gas			
Manufacture	1	2	3	4	5			
Import	1	2	3	4	5			
Process	1	2	3	4	5			
Store	(1)	2	3	4	5			
Dispose	1	2	3	4	5			
Transport	(1)	2	3	4	5			

ı	_ ₁	Mark	(X)	this	box	if	you	attach	а	continuation	sheet

[]		oort activities	doing (.ne imai	state t	i the pro	auct.
Physic State		Manufacture	Import	Process	Store	Dispose	Transpor
Dust	<1 micron				-		
	1 to <5 microns				<u> </u>		
	5 to <10 microns						
Powder	<1 micron						
20002	1 to <5 microns						
	5 to <10 microns						
Fiber	<1 micron						
	1 to <5 microns						- 1/2-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-
	5 to <10 microns						
Aeroso:	l <1 micron						
	1 to <5 microns						
	5 to <10 microns						

SECTION 5 ENVIRONMENTAL FATE

01		dicate the rate constants for the following transfor	rmation proces	ses.	
	a.	Photolysis: U/K			
		Absorption spectrum coefficient (peak)			nm
		Reaction quantum yield, 6		at	nm
		Direct photolysis rate constant, k_p , at	1/hr	lat	itud
	b.	Oxidation constants at 25°C: V/K			
		For ¹ 0 ₂ (singlet oxygen), k _{ox}	TO THE CONTRACT OF THE CONTRAC		1/M
		For RO_2 (peroxy radical), k_{ox}			1/M
	c.	Five-day biochemical oxygen demand, BOD ₅			
	d.	Biotransformation rate constant: V/K			
		For bacterial transformation in water, $k_b \dots$			1/hr
		Specify culture			
	e.	Hydrolysis rate constants: $U/\!<$			
		For base-promoted process, k _B			1/M H
		For acid-promoted process, k _A			
		For neutral process, k _N			1/hr
	f.	Chemical reduction rate (specify conditions) U/I			

[_]	Mark (X) this box if you attach a continuation sheet.	
	35	

PART B	PART	TION C	OEFFICIENTS							
5.02	a. Sp	ecify t	he half-life	of the	listed su	bstan	ce in the	followin	g medi	a.
UK	:	<u>Media</u>					Half-lif	e (specif	y unit	<u>s)</u>
	Gr	oundwate	er							
		mospher								
		rface wa			•					
	So	il								
1	b. Ide	entify fe great	the listed s ter than 24	ubstance hours.	's known	trans	formation	products	that	have a half-
V/K		CAS	S No.		Name		Half-l: (specify			Media
									in	
							·		in	
									in	
									in	
5.03 S	Specify	the oc	ctanol-water	partitio	on coeffic	eient,	, K _{ow}			at 25°
VK M	lethod	of calc	culation or o	determina	ation	• • • • •			varama aza	
									· • · · · · · · · · · · · · · · · · · ·	
5.04 S	Specify	the so	oil-water pai	tition o	coefficier	nt, K				at 25°
UK s	Soil ty	/ре	• • • • • • • • • • • •		• • • • • • • • •	• • • • •				
							-			
5.05 S	Specify coeffic	the or	ganic carbor	-water p	artition					at 25°(
VK		,	o c				_			
5.06 S	pecify	the He	enry's Law Co	onstant,	н		•••••			atm-m³/mole
VK										
[<u></u>] M	ark (X	() this	box if you a	ttach a	continuat	ion s	heet.			

<	Bioconcentration Factor	Species	<u>Test¹</u>
	¹ Use the following codes to de	signate the type of test:	
	<pre>F = Flowthrough S = Static</pre>		

1/4	Retail sales		
1/2	Distriction III-11		
1/1 1	Distribution Wholesalers		
//+	Distribution Retailers		
	Intra-company transfer		
1	Repackagers		
i	Mixture producers		
ı	Article producers		
	Other chemical manufacturers or processors		
]	Exporters		
(Other (specify)		
i BI i	Substitutes List all known commerciator the listed substance and state the feasible substitute is one which is ecin your current operation, and which re	cost of each substitu onomically and technol	te. A commercially ogically feasible to a
<u>_</u> j ,	performance in its end uses.		
U/K	Substitute		Cost (\$/kg)
-			
-			
-			<u> </u>

SECTION 7 MANUFACTURING AND PROCESSING INFORMATION

General Instructions:

For questions 7.04-7.06, provide a separate response for each process block flow diagram provided in questions 7.01, 7.02, and 7.03. Identify the process type from which the information is extracted.

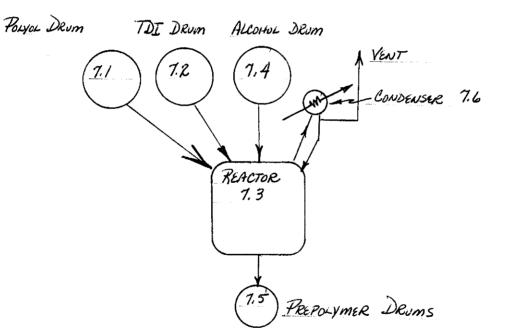
PART A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION

7.01 In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.

CBI

Process type

PREPOLYMENS



[] Mark (X) this box if you attach a continuation sheet.

7.03	In accordance with the instructions, provide a process emission streams and emission points the which, if combined, would total at least 90 per treated before emission into the environment. from one process type, provide a process block for question 7.01. If all such emissions are type, provide a process block flow diagram show block.	hat contain the listed substance and recent of all facility emissions if not If all such emissions are released flow diagram using the instructions released from more than one process
[_]	Process type	
M	A	

<u>CBI</u>	Process type .		PRE DOLYME	<i>75</i>	
	Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel <u>Composition</u>
	7.1	DRUNI	25	760	STIEL
	7,2	- DRUM	50	760	STEEL
	7, 3	REACTOR		760	GLASS LINE
	7.4	DRUN		760	STEEL
	7.5	DRUM	_ 25	760	STEEL
			-		
			- -	 	
					
					
		•			

 $[\]$ Mark (X) this box if you attach a continuation sheet.

7.05	process block flo	ocess stream identified in y ow diagram is provided for m olete it separately for each	ore than one process type	iagram(s). If a e, photocopy this
<u>CBI</u>				
[_]	Process type	PREPO	DLYMERS	
	Process Stream ID Code	Process Stream Description	Physical State ¹	Stream Flow (kg/yr)
	7.1.			17 544
	7,4	PULYOL ALCOHOL	07	7,943
	····			
	GC = Gas (conden GU = Gas (uncond SO = Solid SY = Sludge or s AL = Aqueous liq OL = Organic liq	uid	e and pressure) ure and pressure)	

[_]	Process type	PREP	POLYMERS		
	а.	b.	с.	d.	е.
	Process Stream ID Code	Known Compounds	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
	7.1	PolyoL	61,40% (E/W)	MONE	0
	7,2	POLYOL TDI	10.80% E/W)	NONE	0
	7,4	ALCOHOL	61,40% (E/W) 10.80% (E/W) 27.80% (E/W)	NONE	<u> </u>

7.06	continued be	low			

7.06	(continued)
------	-------------

¹For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	<u>r</u>	Components of Additive Package		Concentration (% or ppm)
1	-			
			<u> </u>	
2	-		_	
				
3				
	-		_	
4			_	
5			_	
			_	
² Use the follow	ing codes to	o designate how the con	 centration w	as determined:
A = Analytical E = Engineering	result			
Use the follow	ing codes to	designate how the con	centration w	as measured:
V = Volume W = Weight				

[_] Mark (X) this box if you attach a continuation sheet.

PART A RESIDUAL TREATMENT PROCESS DESCRIPTION							
8.01 <u>CBI</u>	In accordance with the instructions, provide a residual treatment block flow diagram which describes the treatment process used for residuals identified in question 7.01						
[_]	Process type PREPOLYMENS						
	M// 1						
(⁻)	Mark (X) this box if you attach a continuation sheet.						

8.05 <u>CBI</u>	diagram process	n(s). If a m s type, photo	residual trea ocopy this qu	itment block f sestion and co	in your residu low diagram is mplete it sepa r explanation	provided for rately for each	more than on ch process	
[_]	Process type							
11	a.	b.	с.	d.	е.	f.	g.	
(/A)	Stream ID Code	Type of Hazardous Waste	Physical State of Residual ²	Known Compounds ³	Concentra- tions (% or ppm) ^{4,5,6}	Other Expected Compounds	Estimated Concen- trations (% or ppm)	
							- 	
.05	continue							

8.05 (continued) ¹Use the following codes to designate the type of hazardous waste: I = Ignitable C = Corrosive R = Reactive E = EP toxicT = ToxicH = Acutely hazardous ²Use the following codes to designate the physical state of the residual: GC = Gas (condensible at ambient temperature and pressure) GU = Gas (uncondensible at ambient temperature and pressure) S0 = SolidSY = Sludge or slurry AL = Aqueous liquid OL = Organic liquid IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

8.05 continued below

[_] Mark (X) this box if you attach a continuation sheet.

Additive Package Number	Components of Additive Package	Concentration (% or ppm					
1		**					
2							
3							
4							
5							
⁴ Use the following codes to designate how the concentration was determined:							
A = Analytical result E = Engineering judgemen							
 ontinued below	·						

8.05 (continued)

(continue	ed)	
⁵ Use the	following codes to designate how the concentration was	s measured:
V = Volu W = Weig		
⁶ Specify below.	the analytical test methods used and their detection is Assign a code to each test method used and list those	limits in the table codes in column e.
<u>Code</u>	Method	Detection I (± ug/l)
		
2		
3		
4		
5		

	rrocess	type	• • •				
<i>I.</i> ,	a. Stream	b. Waste	c. Management	d. Residual	gement	f. Costs for Off-Site	g. Changes in
H	ID Code	Description Code	Method Code ²	Quantities (kg/yr)	dual (%) Off-Site	Management (per kg)	Management Methods
					 		
				-	 		

<u>_</u>]		Combustion Chamber Temperature (°C)		Temp	Location of Temperature Monitor		ence Time mbustion (seconds)
	Incinerator	Primary	Secondary	Primary	Secondary	Primary	Secondary
4	1					•	
1	2						
	3						
			of Solid Wast propriate resp		s been submit	ted in lieu	of response
	Yes		• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • •		• • • • • • • • • • •	1
	No	• • • • • • • • • • • • •				• • • • • • • • • • • • • • • • • • • •	2
I	Complete the sare used on-sitreatment block	te to burn	the residuals ram(s). Air Po	identified	t (by capacit in your proc	ess block or Types Emissior	residual s of ns Data
23 <u>31</u>]	are used on-si	te to burn	the residuals ram(s). Air Po	identified	t (by capacit in your proc	ess block or Types	residual s of ns Data
	Incinerator 2	te to burn	the residuals ram(s). Air Po	identified	t (by capacit in your proc	ess block or Types Emissior	residual s of ns Data
<u>:</u>	Incinerator 2 3	te to burn k flow diag	the residuals ram(s). Air Po Control ///	identified llution Device	in your proc	Types Emission Avail	residual s of ns Data lable
Ī	Incinerator 2 Indicate	te to burn ck flow diag	the residuals ram(s). Air Po	llution Device	in your proc	Types Emission Avail	residual s of ns Data lable
Ī	Incinerator 1 2 3 Indicate by circle	te to burn ck flow diag e if Office ing the app	the residuals ram(s). Air Po Control /// /// of Solid Wast	llution Device	in your proc	Types Emission Avail	residual s of ns Data lable of response
Ī	Incinerator 1 2 3 Indicate by circl	te to burn k flow diag if Office ing the app	the residuals ram(s). Air Po Control /// /// of Solid Wast ropriate resp	llution Device	in your proc	Types Emission Avail	residual s of ns Data lable of response
<u>[</u>	Incinerator 1 2 3 Indicate by circle Yes	te to burn k flow diag if Office ing the app	Air Po Control /// /// of Solid Wast ropriate resp	llution Device 2 e survey ha onse.	s been submit	Types Emission Avail	of response
	Incinerator 1 2 3 Indicate by circle Yes	e if Office ing the app	Air Po Control /// /// of Solid Wast ropriate resp	llution Device 2 e survey ha onse.	s been submit	Types Emission Avail N// N// ted in lieu	of response

SECTION 9	WORKER EXPOSURE
processing the listed substance. Do not i	treatment process on a regular basis (i.e.,

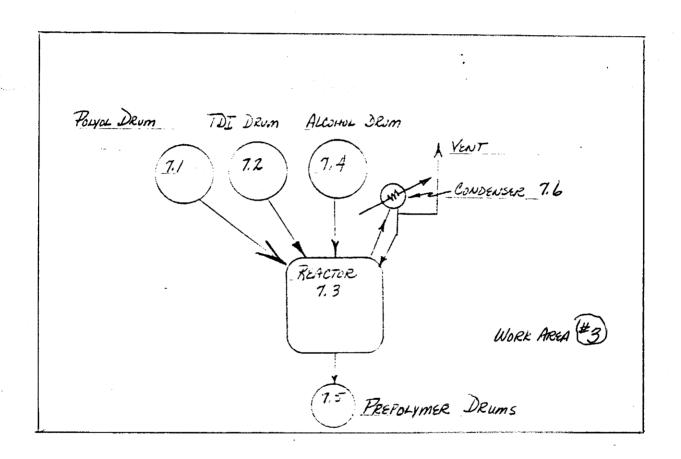
PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

Data Element	Data are Ma Hourly Workers	intained for: Salaried Workers	Year in Which Data Collection Began	Number of Years Records Are Maintaine
Date of hire	**	<u>—</u> — پر	1969	20
Age at hire		<u> </u>	1969	20
Work history of individual before employment at your facility				
Sex		$\overline{}$	1969	
Race		\prec	1969	20_
Job titles	<u>×</u>		1969	_ 20_
Start date for each job title	×		1969	_ 20_
End date for each job title	\times	<u>×</u>	1969	20
Work area industrial hygiene monitoring data				
Personal employee monitoring data				
Employee medical history				
Employee smoking history				
Accident history	_X		1969	50
Retirement date	<u>,</u> } <u></u> ,	$\underline{\hspace{1cm}}^{\times}$	1969	20
Termination date			1969	20
Vital status of retirees				
Cause of death data				

.02 <u>31</u>	in which you engage.	instructions, complete			,
_]	a.	b.	c.	d.	е.
	A - A	Process Catamany	Yearly	Total Workers	Total Worker-Hou
	Activity	Process Category	Quantity (kg)	workers	worker-not
	Manufacture of the listed substance	Enclosed			
		Controlled Release			
		0pen			
	On-site use as reactant	Enclosed	3,087	_6_	126
	reactant	Controlled Release			
		0pen			
	On-site use as	Enclosed			
	nonreactant	Controlled Release			
		0pen			
_	On-site preparation	Enclosed			
	of products	Controlled Release			
		0pen			

9.03 CBI	Provide a descripti encompasses workers listed substance.	ve job title for each labor category at your facility that who may potentially come in contact with or be exposed to the
[<u>]</u>]		
	Labor Category	Descriptive Job Title
	A	FORK LIFT DRIVER
	В	PRUBLETION SUPERVISOR
	С	PRUDUCTION SUPERVISOR
	D	CHENIICAL OPERATOR
	E	
	F	
	G	
	н	
	I	
	J	
	Mayle (V) thin have	f you attach a continuation sheet.

9.04	In accordance with the instructions, indicate associated work areas.	provide your process block flow diagram(s) and	i
CBI			
₁ —1	Process type	PRE POLUMERS	







^[] Mark (X) this box if you attach a continuation sheet.

9.05 CBI	may potentially coadditional areas n	ous work area(s) shown in question 9.04 that encompass workers who ome in contact with or be exposed to the listed substance. Add any not shown in the process block flow diagram in question 7.01 or this question and complete it separately for each process type.				
[_]	Process type	PREPOLYMERS				
	Work Area ID	Description of Work Areas and Worker Activities				
	1	TRANSFER DRUMS OF TOIT TO PRUDUCTION DEPARTME				
	2	TEST TOIL BEFORE USE				
	3					
		CHARGE TOF TUREACTOR, RUN REACTION, DRUNG PREPOSYMER				
	4					
	5	t.				
	6					
	7					
	8					
	9					
	10					
	4					

- ₁	and complete it separately for each process type and work area. Process type PREPOLYMER									
-'			•	- P 0 - / M/R /C						
	Labor Category	Number of Workers Exposed	Mode of Expos (e.g., di skin cont	rect	Physical State of Listed Substance	Average Length of Exposure Per Day ²	Number of Days per Year Exposed			
	\mathcal{L}	1	1 NHALATI			<u> </u>	14			
	1)	3	INHALATI		04		14			
							-			
				····						
					· · · · · · · · · · · · · · · · · · ·					
							<u> </u>			
	¹ Use the fol the point o	lowing codes of exposure:	to designate th	e physi	cal state of	the listed su	bstance at			
		condensible at			Sludge or sl					
	GU = Gas (uncondensible	at ambient	AL = Aqueous liquid OL = Organic liquid						
		rature and prodes fumes, var		16 =	Immiscible 1 (specify pha 90% water, 1	ses, e.g.,				
	² Use the fol	lowing codes t	o designate av	verage length of exposure per day:						
		tes or less than 15 minut ng 1 hour	es, but not	•	exceeding 4 h					
	C = Greater	ng 1 hour than one hour ng 2 hours	, but not	•	reater than exceeding 8 he Freater than 8		10 t			

CBI	and complete it separately for each process type and work area. Process type PRE DOLYMER								
·						>	······································		
	Labor Category	Number of Workers Exposed	Mode of Exposi (e.g., din skin conta	ure rect	Physical State of Listed Substance	Average Length of Exposure Per Day ²	Number of Days per Year Exposed		
	<u>B</u>		11444Lati	0 K/	OL		14		
						- 			
	<pre> "Use the following codes to designate the point of exposure: GC = Gas (condensible at ambient temperature and pressure) GU = Gas (uncondensible at ambient temperature and pressure; includes fumes, vapors, etc.) SO = Solid Use the following codes to designate as A = 15 minutes or less B = Greater than 15 minutes, but not exceeding 1 hour C = Greater than one hour, but not "Use the following codes to designate as a second text of the code in the c</pre>			SY = S AL = A OL = O IL = I (9 rerage len D = Gr ex E = Gr ex	cludge or slaueous liquerganic liquerganic liquerganic liquerganic liquerganiscible language of the specify phase of expecify and the specify and the specify and the specify and the specify and the specific liquerganize of the specific liquerganize	durry iid iiquid ises, e.g., 0% toluene) sure per day: 2 hours, but bours 4 hours, but	not		

CBI	come in cont and complete	category at you tact with or be it separately	e exposed to the for each proc	ne listed cess type	substance. and work a	Photocopy threa.	centially nis question
[_]	Process type	· · · · · · · ·		PRI	= POLY,	MER	
	Work area					1	
ar t	Labor Category	Number of Workers Exposed	Mode of Exposu (e.g dir skin conta	ect	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number of Days per Year Exposed
	<u> </u>		/NHALA!	<u> </u>	DL	A	
				·			
		lowing codes to fexposure:	o designate th	e physica	al state of	the listed su	bstance at
	tempe GU = Gas (tempe	condensible at rature and pre uncondensible rature and pre ides fumes, vap	ssure) at ambient ssure;	AL = 4 OL = 6 IL = 1	Sludge or sl Aqueous liqu Organic liqu Immiscible l (specify pha 90% water, l	uid uid liquid ases, e.g.,	
	² Use the fol	lowing codes t	o designate av	erage le	ngth of expo	sure per day:	
	B = Greater exceedi C = Greater	tes or less than 15 minut ng 1 hour than one hour ng 2 hours	•	E = G1 ex	xceeding 4 h	4 hours, but nours	

СВІ	Weighted Average (egory represented in question 9.06 TWA) exposure levels and the 15-mi stion and complete it separately f	nute peak exposure levels.
	Process type	PRE POLYMERS	
			1, 2, 3, 4
	Labor Category	8-hour TWA Exposure Level (ppm, mg/m³, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m³, other-specify)
	<u> </u>	No DATA	NO DATA
	<u></u>	NO DATA	NO DATA
	C	No DATA	No DATA
		NO DATA	No DATA

If ;	you monitor work	er exposur	e to the li	sted substa	nce, compl	ete the fo	llowing table
	No DATA						
Samj	ple/Test	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who	Analyzed In-House (Y/N)	
	sonal breathing						
	eral work area air)						·
Wipe	e samples						
Adhe	esive patches						
Bloc	od samples	•					
Urin	ne samples				-		
Resp	piratory samples						
Alle	ergy tests						
Othe	er (specify)						
Othe	er (specify)						
Othe	er (specify)						
A = B = C =	e the following of Plant industria Insurance carri OSHA consultant Other (specify)	al hygieni ler		takes the	monitorin	g samples:	

_ '	Sample Type Sampling and Analytical Methodology							
	NONE		NONE					
					1000			
10	If you conduct person specify the followin				ubstance,			
<u>[</u> -1	•	Detection Limit ²		Averaging	Model Numbe			
_ }		NOME						
	1							
	<pre>1 Use the following co A = Passive dosimetor B = Detector tube C = Charcoal filtra D = Other (specify)</pre>	er	ersonal air monito	oring equipmen	t types:			
	Use the following codes to designate ambient air monitoring equipment types:							
	<pre>E = Stationary monitors located within work area F = Stationary monitors located within facility G = Stationary monitors located at plant boundary H = Mobile monitoring equipment (specify) I = Other (specify)</pre>							
	² Use the following co	² Use the following codes to designate detection limit units:						
	A = ppm B = Fibers/cubic centimeter (f/cc) C = Micrograms/cubic meter (\mu/m^3)							

<u>CBI</u>	Test Description	Frequency (weekly, monthly, yearly, etc.)
	NOME	NONE
<u> </u>		

PART	C ENGINEERING CONTROLS	•		_	M-117-Per
9.12 CBI	Describe the engineering conto the listed substance. Planton process type and work area.	ntrols that yo	ou use to reduce or question and compl	eliminate wor lete it separat	ker exposure ely for each
[_]	Process type	· PRE	POLYMERS	-	
	Work area				
γ_{A}	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	ïear Upgraded
	Ventilation:		: -		
	Local exhaust			<u>. </u>	
	General dilution				
	Other (specify)				
	Vessel emission controls				
	Mechanical loading or packaging equipment				
	Other (specify)				
				^_	

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

'ART	C ENGINEERING CONTROLS				
.12 BI	Describe the engineering co to the listed substance. P process type and work area.	hotocopy this	u use to reduce o question and comp	or eliminate wo olete it separa	rker exposure tely for each
_]	Process type	· PRE	POLYMERS		
	Work area				
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:		Prior		
	Local exhaust	<u> </u>	1569	<u>N</u>	
	General dilution	,			
	Other (specify)				
	Vessel emission controls				
	Mechanical loading or packaging equipment				
	Other (specify)		PRIOR		
	LAB, HOOD		1969	y ',	1987

^[] Mark (X) this box if you attach a continuation sheet.

.12 BI	Describe the engineering control to the listed substance. Phoprocess type and work area.	tocopy this o	question and comp	r eliminate wor lete it separat	ker exposure ely for each
_}	Process type			3	
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:		PRIOR		
	Local exhaust	<u> </u>	1969		1989
	General dilution		etan pelan di 10 mm y - 17		
	Other (specify)				
	Vessel emission controls				***************************************
	Mechanical loading or packaging equipment				
	Other (specify)				•

<u>I</u>	Describe all equipment or process modifications you have prior to the reporting year that have resulted in a reduct the listed substance. For each equipment or process modithe percentage reduction in exposure that resulted. Phot complete it separately for each process type and work are	tion of worker exposure t fication described, state ocopy this question and
_]	Process type PREPOLYMERS	
	Work area	1,2,3,_
	Equipment or Process Modification	Reduction in Worker Exposure Per Year (%)
	NONE	

9.14	in each work are	ea in order to reduce or elimina	ipment that your workers wear or use to their exposure to the listed e it separately for each process type
CBI	41 f		
		PREPO	
÷.	Work area		
			Wear or
		Equipment Types	Use (Y/N)
		Respirators	
		Safety goggles/glasses	<u> </u>
		Face shields	<u> </u>
		Coveralls	<u> </u>
		Bib aprons	
		Chemical-resistant gloves	
		Other (specify)	·

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

		and the second s
PART D PERSON	AL PROTECTIVE AND SAFETY EQUIPMENT	
in each substanc	work area in order to reduce or elimer. Photocopy this question and com	equipment that your workers wear or use minate their exposure to the listed plete it separately for each process type
and work CBI	area.	
Process	type PRE	POLYMERS
	a	
		•
		Wear or Use
	Equipment Types	(Y/N)
	Respirators	
	Safety goggles/glasses	<u> </u>
	Face shields	N
	Coveralls	
		Δ/
	Bib aprons	
	Chemical-resistant glo	ves <u>y</u>
	Other (specify)	

[] Mark (X) this box if you attach a continuation sheet.

9.14 CBI	in each work area	in order to reduce or elimina	ipment that your workers wear or use te their exposure to the listed e it separately for each process type
<u>, — , </u>	Dungana tung	PREPO	INNERS
lJ			$\overline{}$
	Work area		
		Equipment Types Respirators Safety goggles/glasses Face shields Coveralls Bib aprons Chemical-resistant gloves Other (specify)	Wear or Use (Y/N) Y Y Y Y Y Y Y Y Y Y Y Y Y

9.15	process respira tested,	ers use respirators when work type, the work areas where the tors used, the average usage, and the type and frequency of e it separately for each proce	he respirat whether or f the fit t	tors are use not the re	ed, the type espirators w	of ere fit
<u>CBI</u>						
[_]	Process	type	REPOLYX	MERS		
	Work Area		Usage	Fit Tested <u>(Y/N)</u>	Fit Test ²	Frequency of Fit Tests (per year)
	NOT	PHOLE IS AVAILABLE	ENT TU	NE_		
	<u>412</u>	PHOLL IS AVAILABLE	FOR E	MERGEI	VCY	
[]	E = Oth Use the QL = Qt QT = Qt	ekly			::	

19					
<u>:I</u>	Describe all of the work peliminate worker exposure authorized workers, mark a monitoring practices, provuestion and complete it s	., restrict entrance only to ure worker detection and , etc.). Photocopy this			
_]	Process type	PRE	DOLYMEAS		
	Process type			/	
	1. TRAINING P	RUGRANI	•	1 44 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
20	Indicate (X) how often you leaks or spills of the lis separately for each proces Process type	ted substance. s type and work	Photocopy thi area.	s question an	d complete it
,	Work area			<u></u>	
4	Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than A
	Sweeping				
	baccping				
	Vacuuming				
	-				
	Vacuuming				
,	Vacuuming Water flushing of floors				
,	Vacuuming Water flushing of floors Other (specify)				
	Vacuuming Water flushing of floors Other (specify)				
,	Vacuuming Water flushing of floors Other (specify)				

	E WORK PRACTICES								
9.19 CBI	Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.								
[_]	Process type PREPOLYMERS								
	Work area			≥					
	1. TRAINING P	ROGRAM							

9.20	Indicate (X) how often you leaks or spills of the list separately for each process	sted substance.	Photocopy thi	ask used to cl s question an	ean up routine d complete it				
9.20	leaks or spills of the lis separately for each proces	sted substance. ss type and work	Photocopy thi area.	s question an	d complete it				
9.20	leaks or spills of the lis	sted substance. ss type and work	Photocopy thi area.	s question an	d complete it				
9.20	leaks or spills of the lis separately for each proces	sted substance. ss type and work PRE POL	Photocopy this area. MEMS 1-2 Times	s question an	More Than 4				
9.20	leaks or spills of the lisseparately for each process Process type Work area	sted substance. So type and work PRE POLO Less Than	Photocopy this area. MEMS 1-2 Times	3-4 Times	More Than 4				
2.20	leaks or spills of the lisseparately for each process Process type Work area Housekeeping Tasks	sted substance. So type and work PRE POLO Less Than	Photocopy this area. MEMS 1-2 Times	3-4 Times	More Than 4				
20	Process type Work area Housekeeping Tasks Sweeping	sted substance. So type and work PRE POLO Less Than	Photocopy this area. MEMS 1-2 Times	3-4 Times	d complete it				
9.20	Process type Work area Housekeeping Tasks Sweeping Vacuuming	sted substance. So type and work PRE POLO Less Than	Photocopy this area. MEMS 1-2 Times	3-4 Times	More Than 4				

9.19 CBI	Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.								
[<u></u>]	Process type	PRIE	POLYMENS						
	Work area			3					
	1. TRAINING P.	RUGRANI			·				
	Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.								
.20	leaks or spills of the lis separately for each proces	ted substance. s type and work	Photocopy thi area.	s question an	nd complete it				
. 20	leaks or spills of the lis separately for each proces	ted substance. s type and work	Photocopy thi area.	s question an	nd complete it				
.20	leaks or spills of the lis	ted substance. s type and work	Photocopy thi area.	s question an	nd complete it				
.20	leaks or spills of the lis separately for each proces	ted substance. s type and work	Photocopy thi area. NIETS 1-2 Times	s question an	More Than 4				
.20	leaks or spills of the lis separately for each proces Process type Work area	ted substance. s type and work PRE Poly Less Than	Photocopy thi area. NIETS 1-2 Times	s question and	More Than 4				
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9.21	Do you have a written medical action plan for responding to routine or emergency exposure to the listed substance?
	Routine exposure
	Yes 1
	No 2
	Emergency exposure
	Yes 1
	No
	If yes, where are copies of the plan maintained?
	Routine exposure:
	Emergency exposure:
9.22	Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.
	Yes
	NO
	If yes, where are copies of the plan maintained? MIGR. REGULATING AFFAIRS WIFFICE
	Has this plan been coordinated with state or local government response organizations? Circle the appropriate response.
	Yes
	No 2
9.23	Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.
	Plant safety specialist
	Insurance carrier 2
	OSHA consultant 3
	Other (specify) 4
	World (W) Abia has if you about a southern chart
(1	Mark (X) this box if you attach a continuation sheet.

SECTION 10 ENVIRONMENTAL RELEASE

General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RO.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

10.01	Where is your facility located? Circle all appropriate responses.
<u>CBI</u>	
[_]	Industrial area
	Urban area 2
	Residential area 3
	Agricultural area 4
	Rural area 5
	Adjacent to a park or a recreational area 6
	Within 1 mile of a navigable waterway 7
	Within 1 mile of a school, university, hospital, or nursing home facility 8
	Within 1 mile of a non-navigable waterway
	Other (specify)10

	Specify the exact location of you is located) in terms of latitude (UTM) coordinates.					
	Latitude	•••••	<u>40°</u>	50, 10		
	Longitude	•••••	74 . 09	5,00		
	UTM coordinates Zone	, North	ning, Ea	sting		
10.03	If you monitor meteorological contact the following information.	ditions in the vicin	nity of your faci	lity, provide		
	Average annual precipitation	• • • • • • • • • • • • • • • • • • • •	6D	inches/year		
	Predominant wind direction		SW.			
10.04	Indicate the depth to groundwater	below your facility	7.			
	Depth to groundwater		_ < 1_	meters		
10.05 CBI	For each on-site activity listed, listed substance to the environment Y, N, and NA.)	indicate (Y/N/NA) a nt. (Refer to the i	all routine releanstructions for	ses of the a definition of		
[_]	On Cita Activity	Environmental Release				
	On-Site Activity	Air	Water	Land		
			0// /2	/		
	Manufacturing	,		NA		
	Importing	,	N/14			
	Importing Processing	,				
	Importing Processing Otherwise used	,				
	Importing Processing Otherwise used Product or residual storage	,				
	Importing Processing Otherwise used	,				
	Importing Processing Otherwise used Product or residual storage	,				

.08	for each process strea process block or resid	echnologies used to minimize release on containing the listed substance as i lual treatment block flow diagram(s). Itely for each process type.	dentified in your		
_]	Process type PRE POLYMENS				
h	Stream ID Code	Control Technology	Percent Efficiency		
+					
	HOTE VNDER ACT A RISH HANDLING OF	NEW JERSEY TOXIC CATA K MANAGEMIENT PROGRAM E 2, 4-TOLVENE DIISOCYANA	STROPHY PREVER FO WAS DEVELOP FO TE AT OUR FACILI		

10.09 <u>CBI</u> [_]	substance in terms of a S residual treatment block source. Do not include r sources (e.g., equipment for each process type.	dentify each emission point source containing the listed eam ID Code as identified in your process block or ow diagram(s), and provide a description of each point material and product storage vents, or fugitive emission aks). Photocopy this question and complete it separatel			
	Process type	PRE POLY MENS			
	Point SourceID Code	Description of Emission Point Source			
	NOME	NONE			

] Mark	10.10 CBI	O Emissio 10.09 h	on Character Dy completin	ristics Ch ng the followi	aracterize the	emissions fo	or each Point	Source ID Co	de identified	in question
(X) this		Point Source ID Code	Physical State	Average Emissions (kg/day)	Frequency ² (days/yr)	Duration ³ (min/day)	Average Emission Factor	Maximum Emission Rate (kg/min)	Maximum Emission Rate Frequency (events/yr)	Maximum Emission Rate Duration (min/event)
box if									-	
you				-						
attach										
ch a										
con						-				
tinu				-		-				
continuation										
n she			- Winds							
eet.									-	
		¹ Use the G = Ga	e following s; V = Vapon	codes to desi r; P = Particu	gnate physica date; A = Aero	l state at theosol; 0 = 0th	e point of re er (specify)	lease:		
		² Freque	ncy of emiss	sion at any le	vel of emission	on			-	
		³ Duratio	on of emiss:	ion at any lev	el of emission	n				
		⁴ Average produc	e Emission H tion of list	Factor — Prov ted substance)	ride estimated	(± 25 percent	t) emission f	actor (kg of	emission per k	g of

_1	Point Source ID Code	Stack Height(m)		Exhaust Temperature (°C)	Emission Exit Velocity (m/sec)	Building Height(m) ¹	Building Width(m) ²	Vent Type
1/1								
			-				-	

			44.		***			

					-			
	1							
			or adjacent or adjacent					
				ignate vent	ype:			
	H = Hori V = Vert							

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

10.12 CBI	distribution for each Point Source	in particulate form, indicate the particle size ID Code identified in question 10.09. e it separately for each emission point source.
[_]	Point source ID code	
	Size Range (microns)	Mass Fraction (% ± % precision)
	< 1	
۸//	≥ 1 to < 10	
/ V / A+	≥ 10 to < 30	
	≥ 30 to < 50	
	≥ 50 to < 100	
	≥ 100 to < 500	et aug-resolvent our dans u
	≥ 500	
		Total = 100%

PART C	FUGITIVE EMISSIONS						
10.13	Equipment Leaks Complete types listed which are expeaced ing to the specified the component. Do this for residual treatment block from the exposed to the listed process, give an overall presponded to the listed substor each process type.	osed to the l weight perce r each proces low diagram(s substance. I ercentage of	isted sunt of the stype in the performance of this interpersults.	bstance a e listed dentified ot includ s a batch year tha	nd which substance in your e equipme or intert the pro	are in se passing process b nt types mittently cess type	rvice through lock or that are operated is
[_]	Process type	RE POLY	WERS				
	Percentage of time per year type	r that the li	sted sub	stance is	exposed	to this p	rocess 0,95%
NA	+		of Compo	nents in d d Substan	Service by ce in Pro	y Weight I cess Strea	am
	Equipment Type	Less than 5%	5-10%	11-25%	26-75%	<u>76-99%</u>	Greater than 99%
	Pump seals ¹						
	Packed		<u> </u>				
	Mechanical						
	Double mechanical ²						******
	Compressor seals			 			
	Flanges						
	Valves						
	Gas ³						
	Liquid						
	Pressure relief devices ⁴ (Gas or vapor only)						
	Sample connections						
	Gas						
	Liquid						
	Open-ended lines ⁵ (e.g., purge, vent)				**************************************		
	Gas						
	Liquid						
	¹ List the number of pump an compressors	d compressor	seals, n	ather tha	in the num	ber of pu	imps or
10.13	continued on next page						

10.13	(continued)										
	² If double mechanical seals are operated with the barrier (B) fluid at a pressure greater than the pump stuffing box pressure and/or equipped with a sensor (S) that will detect failure of the seal system, the barrier fluid system, or both, indicate with a "B" and/or an "S", respectively										
	³ Conditions existing in the valve during normal operation										
	⁴ Report all pressure relief devices in service, including those equipped with control devices										
	⁵ Lines closed during normal operation that would be used during maintenance operations										
10.14 CBI	Pressure Relief Devices with pressure relief devices in devices in service are contenter "None" under column	dentified in 10.13 to atrolled. If a press	indicate which p	ressure relief							
[_]	a. Number of	b. Percent Chemical	c.	d. Estimated							
	Pressure Relief Devices	in Vessel	Control Device	Control Efficiency ²							
<i>0</i>											
í											
4											
											
	Refer to the table in quest heading entitled "Number of Substance" (e.g., <5%, 5-1	of Components in Serv	d the percent rangice by Weight Perc	ge given under the cent of Listed							
	² The EPA assigns a control with rupture discs under r efficiency of 98 percent f conditions	normal operating cond	itions. The EPA a	assigns a control							

t Type ls ical mechanical or seals	Leak Detection Concentration (ppm or mg/m³) Measured at Inches from Source	Detection Device	Frequency of Leak Detection		Repairs Completed
ls ical mechanical	Concentration (ppm or mg/m³) Measured at Inches	1	of Leak Detection	Initiated (days after	Completed (days after
ical mechanical					
			evice:		
e P i e	d lines d lines following contable organized point more (specify)	d lines following codes to designate ortable organic vapor analyze xed point monitoring r (specify)	d lines following codes to designate detection desortable organic vapor analyzer xed point monitoring r (specify)	following codes to designate detection device: ortable organic vapor analyzer xed point monitoring	d lines following codes to designate detection device: ortable organic vapor analyzer xed point monitoring r (specify)

120

|--|

	liquid	raw mater	ntermediate a rial, interme	ediate, and p	roduct s									
<u>CBI.</u>	or res	idual trea	atment block	flow diagram	vessel	Vessel	Vessel		Operat- ing	-				
	Vessel Type		Composition of Stored Materials	(liters		Filling	Inner		Vessel Volume	Vessel Emission Controls	Design Flow Rate	Vent Diameter (cm)	Control Efficiency (%)	Basis for Estimate
	F CIF NCIF EFR P H U	= Fixed r = Contact = Noncont = Externa = Pressur = Horizon = Undergr	internal floact internal l floating ro e vessel (inc tal ound t percent of	pating roof floating roo oof dicate presso	of ure ratin	g)	MS1 MS2 MS2 LM1 LM2 LMW VM1 VM2 VMW	= Mec = Sho R = Rim = Liq = Rim = Wea = Vap = Rim = Wea	hanical e-mounte uid-mounte ther sh or mounte ther sh	shoe, pri ed seconda d, seconda nted resil d shield ield ted resili d secondar ield	mary ry ient fi ent fil	lled seal,	primary	s:
	_		ating roofs rate the em	ission contro	ol device	e was desig	zned to ha	ned to handle (specify flow rate units)						
	_		ing codes to								(U)			
		alculatio Sampling	ns											

10.23	was stopp	the date and t ed. If there releases.	ime when the i were more than	release occurred six releases,	d and when the re attach a continu	lease ceased or ation sheet and
	Release		ate arted	Time (am/pm)	Date Stopped	Time (am/pm)
	1					-
r İn	2					
1/H	3					
	4					
	5					
10.24	6	he weather con	ditions at the	time of each n	release.	
10.24 N//J	6	he weather con Wind Speed (km/hr)	ditions at the Wind Direction	time of each r Humidity (%)	Temperature	Precipitation (Y/N)
1	6 Specify t	Wind Speed	Wind	Humidity	Temperature	Precipitation (Y/N)
1	Specify t	Wind Speed	Wind	Humidity	Temperature	Precipitation (Y/N)
,	Specify t	Wind Speed	Wind	Humidity	Temperature	Precipitation (Y/N)
,	Specify t Release 1 2	Wind Speed	Wind	Humidity	Temperature	Precipitation (Y/N)
1	Specify to Release 1 2 3	Wind Speed	Wind	Humidity	Temperature	Precipitation (Y/N)

[]	Mark	(X)	this	box	if	you	attach	а	continuation	sheet.
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MATERIAL SAFETY DATA SHEET

DIVISION ADDRESS **Mobay Corporation** A Bayer usa inc company

Bayer

MOBAY CORPORATION Polyurethane Division Mobay Road <u> Pittsburgh, PA 15205-9741</u>

ISSUE DATE SUPERSEDES

3/20/89 1/16/89

TRANSPORTATION EMERGENCY: CALL CHEMTREC

TELEPHONE NO: 800-424-9300: DISTRICT OF COLUMBIA: 202-483-7616

MOBAY NON-TRANSPORTATION EMERGENCY NO.: (412) 923-1800

I. PRODUCT IDENTIFICATION

PRODUCT NAME..... Mondur TDS Grades I & II PRODUCT CODE NUMBER..... E-003 and E-003-2000 CHEMICAL FAMILY..... Aromatic Isocyanate CHEMICAL NAME..... Toluene Disocyanate (TDI)

SYNONYMS..... Benzene, 2,4-diisocyanato-1-methyl

CAS NUMBER....: 584-84-9

T.S.C.A. STATUS..... This product is listed on the TSCA Inventory.

OSHA HAZARD COMMUNICATION

STATUS..... This product is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.

CHEMICAL FORMULA..... C9H6N202

II. HAZARDOUS INGREDIENTS

COMPONENTS:

OSHA-PEL

ACGIH-TLV

*2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9

0.02 ppm STEL

0.005 ppm TWA

100% 0.005 ppm 8HR TWA

0.02 ppm STEL

*For Section 302 and 313 SARA information refer to Page 6, Section IX, SARA.

III. PHYSICAL DATA

APPEARANCE....: Liquid @ 68°F (20°C)

COLOR.... Water white to pale yellow ODOR....

Sharp, pungent ODOR THRESHOLD.... Greater than TLV of 0.005 ppm

MOLECULAR WEIGHT.....

MELT POINT/FREEZE POINT...: Approx. 72°F (22°C)
BOILING POINT.... Approx. 484°F (251°C)

VAPOR PRESSURE..... Approx. 0.025 mmHg @ 25°C (77°F)

VAPOR DENSITY (AIR=1)....: 6.0

SPECIFIC GRAVITY....: 1.22 @ 25⁰6 BULK DENSITY..... 10.18 lbs/gal

SOLUBILITY IN WATER..... Not Soluble. Reacts slowly with water at normal

room temperature to liberate CO, gas.

% VOLATILE BY VOLUME..... Negligible

Product Code: E-003 and E-003-2000

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IV. FIRE & EXPLOSION DATA

FLASH POINT OF(OC)..... 260°F (127°C) Pensky-Martens Closed Cup FLAMMABLE LIMITS -Le1..... 0.9% EXTINGUISHING MEDIA.....: Dry chemical (e.g. monoammonium phosphate, potassium sulfate, and potassium chloride), carbon dioxide, high expansion (proteinic) chemical foam, water spray for large fires. <u>Caution</u>: Reaction between water or foam and hot TDI can be vigorous. SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:

Full emergency equipment with self-contained breathing apparatus and full protective clothing (such as rubber gloves, boots, bands around legs, arms and waist) should be worn by fire fighters. No skin surface should be exposed. During a fire, TDI vapors and other irritating, highly toxic gases may generated by thermal decomposition or combustion. (See Section VIII). At temperatures greater than 350°F (177°C) TDI forms carbodismides with the release of CO2 which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

Y. HUMAN HEALTH DATA

PRIMARY ROUTE(S) OF Inhalation. Skin Contact from liquid, vapors or aerosols.

EFFECTS AND SYMPTOMS OF OVEREXPOSURE

INHALATION:

Acute Exposure. TDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These effects are usually reversible. Chemical or hypersensitive pneumonitis, with flu-like symptoms (e.g., fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure.

Chronic Exposure. As a result of previous repeated overexposures or a single large dose, certain individuals may develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanate has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent.

Product Code: E-003 and E-003-2000

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V. HUMAN HEALTH DATA (Continued)

SKIN CONTACT

Acute Exposure. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening,

swelling, rash, scaling or blistering. Cured material is difficult to remove.

Chronic Exposure. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

EYE CONTACT

Acute Exposure. Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. However, damage is usually reversible. See Section VI for treatment.

Chronic Exposure. Prolonged vapor contact may cause conjunctivitis.

INGESTION

Acute Exposure. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Chronic Exposure. None Found

MEDICAL CONDITIONS

AGGRAVATED BY EXPOSURE ..: Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity), skin allergies, eczema.

CARCINOGENICITY..... No carcinogenic activity was observed in lifetime

inhalation studies in rats and mice (International Isocyanate Institute).

NTP..... The National Toxicology Program reported that TDI caused an increase in the number of tumors in exposed rats over those counted in non-exposed rats. The TDI was administered in corn-oil and introduced into the stomach through a tube. Based on this study, the NTP has listed TDI as a substance that may reasonably be anticipated to be a carcinogen in its Fourth Annual Report on Carcinogens.

IARC..... IARC has announced that it will list TDI as a substance for which there is sufficient evidence for its carcinogenicity in experimental animals but inadequate evidence for the carcinogenicity of TDI to

humans (IARC Monograph 39).

OSHA..... Not listed.

EXPOSURE LIMITS

OSHA PEL..... 0.02 ppm STEL/0.005 ppm 8HR - TWA

ACGIH TLV..... 0.005 ppm TWA/0.02 ppm STEL

Product Code: E-003 and E-003-2000

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VI. EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT..... Flush with clean, lukewarm water (low pressure) for at least 15 minutes holding eyelids open all the time, and obtain medical attention. Refer individual to an ophthalmologist for immediate follow-up. SKIN CONTACT..... Remove contaminated clothing immediately. Wash affected areas thoroughly with soap or tincture of green soap and water for at least 15 minutes. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, get medical attention, and consult physician. INHALATION..... Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Consult physician. INGESTION..... Do not induce vomiting. Give 250 ml of milk or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Consult physician. NOTE TO PHYSICIAN......: Eyes. Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin. Treat as contact dermatitis. If burned, treat as thermal burn. Respiratory. Treatment is essentially symptomatic.

VII. EMPLOYEE PROTECTION RECOMMENDATIONS

EYE PROTECTION..... Liquid chemical goggles or full-face shield. Contact lenses should not be worn. If vapor exposure is causing irritation, use a full-face, air-supplied respirator. SKIN PROTECTION..... Chemical resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that PVA degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered only by the cream to a minimum. RESPIRATORY PROTECTION....: An approved positive pressure air-supplied respirator is required whenever TDI concentrations are not known or exceed the Short-Term Exposure or Ceiling Limit of 0.02 ppm or exceed the 8-hour Time Weighted Average TLV of 0.005 ppm. An approved air-supplied respirator with full facepiece must also be worn during spray application, even if exhaust ventilation is used. For emergency and other conditions where the exposure limits may be greatly exceeded, use an approved, positive pressure self-contained breathing apparatus. TDI has poor warning properties since the odor at which TDI can be smelled is substantially higher than 0.02 ppm. Observe OSHA regulations for respirator use (29 CFR 1910.134). **VENTILATION.....**: Local exhaust should be used to maintain levels below the TLV whenever TDI is handled, processed, or spray-applied. At normal room temperatures (70°F) TDI levels quickly exceed the TLV unless properly ventilated. Standard reference sources regarding industrial ventilation (e.g., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation.

Product Code: E-003 and E-003-2000
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VII. EMPLOYEE PROTECTION RECOMMENDATIONS (Continued)

MONITORING..... TDI exposure levels must be monitored by accepted monitoring techniques to ensure that the TLV is not exceeded. (Contact Mobay for guidance). See Volume 1 (Chapter 17) and Volume 3 (Chapter 3) in Patty's Industrial Hygiene and Toxicology for sampling strategy. MEDICAL SURVEILLANCE.....: Medical supervision of all employees who handle or come in contact with TDI is recommended. These should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with TDI. Once a person is diagnosed as sensitized to TDI, no further exposure can be permitted. OTHER...... Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions.

VIII. REACTIVITY DATA

STABILITY...... Stable under normal conditions.

POLYMERIZATION.....: May occur if in contact with moisture or other materials which react with isocyanates. Self-reaction may occur at temperatures over 350°F (177°C) or at lower temperatures if sufficient time is involved. See Section IV.

INCOMPATIBILITY

(MATERIALS TO AVOID)....: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. Reacts with water to form heat, CO, and insoluble ureas.

HAZARDOUS DECOMPOSITION

PRODUCTS..... By high heat and fire: carbon monoxide, oxides of nitrogen, traces of HCN, TDI vapors and mist.

IX. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment, including respiratory equipment during clean-up. (See Section VII).

Major Spill: Call Mobay at 412/923-1800. If transportation spill, call CHEMTREC 800/424-9300. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed, but not sealed, container for disposal.

Minor Spill: Absorb isocyanate with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Add about 10 parts or neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let CO, escape. Clean-up: Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

Product Code: E-003 and E-003-2000 Page 5 of 8

IX. SPILL OR LEAK PROCEDURES (Continued) CERCLA (SUPERFUND) REPORTABLE QUANTITY: 100 pounds for TDI WASTE DISPOSAL METHOD....: Follow all federal, state or local regulations. TDI must be disposed of in a permitted incinerator or landfill. Incineration is the preferred method for liquids. Solids are usually incinerated or landfilled. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Empty decontaminated containers should be crushed to prevent reuse. DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH. (See Sections IV and VIII). Vapors and gases may be highly toxic. RCRA STATUS..... TDI is listed as a hazardous waste (No. U-223) under Title 40 Code of Federal Regulations, Section 261.33 (f). The residue from decontaminating a TDI spill is also classified as a hazardous waste under Section 261.3 (c)(2) or RCRA. SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA), TITLE III: Section 302 - Extremely Hazardous Substances: 2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 100%Section 313 - Toxic Chemicals: 2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 100%

X. SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE

(MIN./MAX.)..... 70°F (21°C)/90°F (32°C)

AVERAGE SHELF LIFE..... 12 months

SPECIAL SENSITIVITY

(HEAT, LIGHT, MOISTURE).: If container is exposed to high heat, 375°F (177°C) it can be pressurized and possibly rupture. TDI reacts slowly with water to form polyureas and liberates CO₂ gas. This gas can cause sealed containers to expand and possibly rupture.

PRECAUTIONS TO BE TAKEN

IN HANDLING AND STORING.: Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Prevent all contact. Do not breathe the vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated TDI can be extremely dangerous. Employee education and training in safe handling of this product are required under the OSHA Hazard Communication Standard.

	XI. <u>SHIPPING DATA</u>
D.O.T. SHIPPING NAME:	Toluene Diisocyanate
TECHNICAL SHIPPING NAME:	Toluene Diisocyanate
D.O.T. HAZARD CLASS:	Potson B
UN/NA NO	UN 2078
PRODUCT RQ	100 pounds
D.O.T. LABELS	Poison
D.O.T. PLACARDS	Poison
FRT. CLASS BULK	Toluene Diisocyanate
FRT. CLASS PKG	Chemicals NOI (Toluene Diisocyanate) NMFC 60000
PRODUCT LABEL	Mondur TDS Product Label

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XII. ANIMAL TOXICITY DATA ACUTE TOXICITY ORAL, LD50..... Range of 4130-6170 mg/kg (Rats and Mice) DERMAL, LD50..... Greater than 10,000 mg/kg (Rabbits) INHALATION, LC50.(4 hr).: Range of 16-50 ppm (Rat), 10 ppm (Mouse), 11 ppm (Rabbit), 13 ppm (Guinea Pig). EYE EFFECTS..... Severe eye irritant capable of inducing corneal opacity. SKIN EFFECTS..... Moderate skin irritant. Primary dermal irritation score: 4.12/8.0 (Draize). However, repeated or prolonged contact may culminate in severe skin irritation and/or corrosion. SENSITIZATION..... Skin sensitizer in guinea pigs. One study using guinea pigs reported that repeated skin contact with TDI caused respiratory sensitization. Although poorly defined in experimental animal models, TDI is known to be a pulmonary sensitizer in humans. In addition, there is some evidence that cross-sensitization between different types of disocyanates may occur. SUB-CHRONIC/CHRONIC TOXICITY: Sub-chronic and chronic animal studies show that the primary effects of inhaling vapors and/or aerosols of TDI are restricted to the pulmonary systems. Emphysema, pulmonary edema, pneumonitis and rhinitis are common pathologic effects. Extended exposures to as low as 0.1 ppm TDI have induces pulmonary inflammation. OTHER CARCINOGENICITY..... The NTP conducted carcinogenesis studies of a commercial grade TDI using rats and mice in which the test material was diluted in corn oil and administered by gavage. The investigators concluded that TDI was carcinogenic in male and female rats (fibrosarcomas, pancreatic adenomas, neoplastic liver nodules and mammary gland fibrosarcomas) and female mice (hemangiosarcomas and hepatocellular adenomas). However, chronic inhalation studies in which rats and mice were exposed to 0.05 and 0.15 ppm TDI (10-30 times recommended TLV, 8-hr level) induced no treatment-related tumorigenic effects. In these studies, both exposure levels produced extensive irritation to the nasal passages and upper respiratory system of the test animals indicating that suitable effective exposures were administered. MUTAGENICITY..... TDI is positive in the Ames assay with

activation. However, mammalian cell transformation assays using human lung cells and Syrian hamster kidney cells were negative, as were micronucleus

tests using rats and mice.

TERATOGENICITY..... Rats were exposed to an 80:20 mixture of 2,4and 2,6- toluene diisocyanate vapor at analytical concentrations of 0.021, 0.12 and 0.48 ppm. Minimal fetotoxicity was observed at a maternally toxic concentrations of 0.48 ppm. The NOEL for maternal and developmental toxicity was 0.12 ppm. No embryotoxicity or teratogenicity was observed. AQUATIC TOXICITY..... LC₅₀ - 96 hr (static): 165 mg/liter (Fathead

minkow) LC50 - 96 hr (static): Greater than 508 mg/liter (Grass shrimp) LC_{50} - 24 hr (static): Greater than 500 mg/liter (Daphnia magna)

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XIII. APPROVALS

REASON FOR ISSUE.....: Revising TLV in Sections II and V
PREPARED BY...... G. L. Copeland
APPROVED BY...... J. H. Chapman
TITLE..... Product Safety Manager-Polyurethane & Coatings
PU331MSD

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